

FINEST QUALITY

Union Special[®]

LEWIS • COLUMBIA

INDUSTRIAL
SEWING
MACHINES

CLASS
61100

LIST OF PARTS

FOR STYLES

61100 A

61100 B

61100 C

CATALOG
NO.
T113 L

Union Special MACHINE COMPANY

CHICAGO

From the library of: Superior Sewing Machine & Supply LLC

INDUSTRIAL SEWING MACHINES

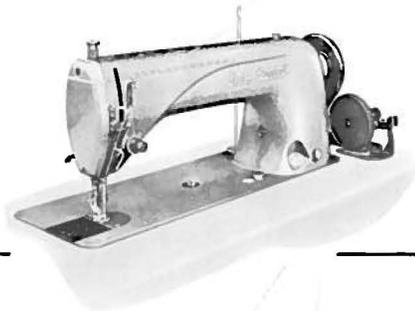
...for Every Purpose!

Job requirements vary — that's why Union Special builds a wide variety of specially designed sewing machines. It is also the reason why Union Special field representatives make a careful study of requirements before giving you detailed recommendations on the kind of equipment to install. Plants equipped with modern, high speed Union Specials have an important advantage. Union Special machines are built to do the job faster . . . better . . . cheaper, and they stay on the job with minimum time out for repairs. You're ahead when you use Union Special.



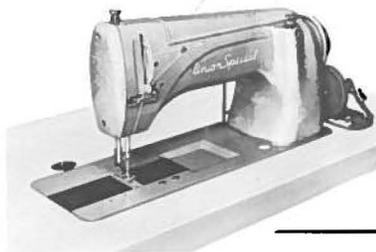
50000 SERIES MACHINES

The thousands of manufacturers using Union Special's new 50000 SERIES machines are finding these ultra-modern, streamlined models to be invaluable aids in cutting costs of operations and boosting production of a wide variety of products. Each of the many machines in the improved 50000 SERIES is specially designed to do a specific job efficiently, quickly, and economically!



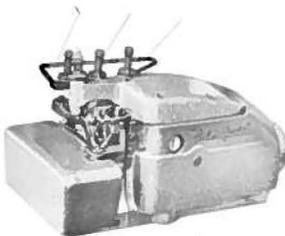
THE 61400 LOCKSTITCH

Never before has a general purpose Lockstitch machine been so thoroughly engineered for handling modern industrial sewing requirements! And never has a machine offered more than the new Union Special SIXTY-ONE-FOUR — a superior machine for light or heavy weight work . . . for short runs as well as long . . . for tacking and back stitching . . . for curved seams and straight runs.



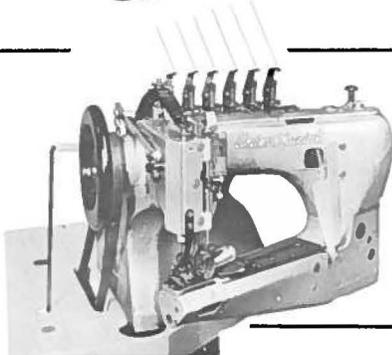
NEEDLE FEED LOCKSTITCH MACHINES

Latest improvements in engineering, manufacturing methods, and materials have been combined in Union Special Class 61800 and Class 62200 needle feed Lockstitch machines providing operators with smooth, streamlined, light-running machines that reduce fatigue and strain. It's no wonder that manufacturers in plants throughout the country are praising the superior performance of these ultra-modern machines!



THE NEW CLASS 39500 OVEREDGER

This new development antiquates every machine presently on the market for use where a curved needle machine is recommended. From its handsome, dynamically functional, modern design to its innermost mechanism, the THIRTY-NINE-FIVE has been produced to accelerate quicker . . . run faster . . . operate more smoothly and quietly . . . with less maintenance . . . and yield a greater profit than any other like equipment available to users today.



35700-35800 FEED-OFF-THE-ARM MACHINES

Union Special's popular feed-off-the-arm felling machines are light running, smooth operating machines that offer great advantages: sewing head of the latest type, new presser bar which practically eliminates feed marking, and presser foot which will lift at the lightest touch. Faster felling is certain with Union Special Class 35700-35800 feed-off-the-arm machines.

Catalog No. T113 L

LIST OF PARTS

Styles

61100 A 61100 B 61100 C

First Edition

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Union Special

MACHINE COMPANY

INDUSTRIAL SEWING MACHINES

CHICAGO

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February, 1970

From the library of: Superior Sewing Machine & Supply LLC

IDENTIFICATION OF MACHINE

Each Union Special carries a style number which is stamped in the name plate on the machine. Style numbers are classified as standard and special. Standard style numbers have one or more letters suffixed, but never contain the letter "Z". Example: "Style 61100 A". Special style numbers contain the letter "Z". When only minor changes are made in a standard machine, a "Z" is suffixed to the standard style number. Example: "61100 AZ".

Styles of machines similar in construction are grouped under a class number which differs from the style number in that it contains no letters. Example: "61100".

APPLICATION OF CATALOG

This catalog applies specifically to the standard styles of machines as listed herein. It can also be applied with discretion to some special machines in Class 61100. All references to direction, such as left and right, front and back, etc., are taken from the operator's position while seated at the machine. Operating direction of handwheel is toward the operator.

STYLES OF MACHINES IN CLASS 61100

- 61100 A Streamlined, Single Needle Basting Machine, Taupe Finish, Push Button Stitch Regulator, Visible Stitch Indicator, Automatic Lubrication of Lower Mechanism, for Light and Medium Weight Material, such as Basting Pockets, Pocket Welts, and Pocket Flaps. Stitch Type 101.
- 61100 B Same as 61100 A, except for Heavy Weight Material, such as Coats, Suits, Topcoats, Overcoats, Ladies' Coats and similar Garments. Stitch Type 101.
- 61100 C Same as 61100 A, except equipped with Tape Reel for Taping Hems on Skirts, Dresses, Ladies' Coats, etc. Seam Specification 101 L_{Sa}-1 (inverted).

NEEDLES

Each Union Special needle has both a type number and a size number. The type number denotes the kind of shank, point, length, groove, finish and other details. The size number, stamped on the needle shank, denotes the largest diameter of the blade measured in thousandths of an inch midway between the shank and the eye. Collectively, type number and size number represent the complete symbol.

Standard needle for Styles 61100 A and 61100 C is Type 113 GS. It is of extra short length, double groove, struck groove, spiral groove, ball eye, spotted, chromium plated, and is available in sizes 029, 032, 036, 040, 044, 049, 054.

Standard needle for Style 61100 B is Type 133 GS. It is of short length, double groove, struck groove, spiral groove, ball eye, spotted, chromium plated, and is available in sizes 032, 036, 040, 044, 049, 054.

To have needle orders promptly and accurately filled, the empty package, a sample needle, or type and size number should be given. See label on package. A complete order should read: "1000 Needles, Type 113 GS, Size 040".

Selection of proper needle size should be determined by size of thread used. Thread should pass freely through needle eye in order to produce a good stitch formation.

For best results, use only genuine Union Special needles in the operation of this machine. They are packaged under our brand name, *Union Special*, which is backed by a reputation for producing highest quality needles for more than three-quarters of a century.

IDENTIFYING PARTS

Where the construction permits, each part is stamped with its part number. On some smaller parts, and those where the construction does not permit, an identification letter is stamped to distinguish the part from similar ones.

All part numbers represent the same part, regardless of the catalog in which they appear.

TERMS

Prices are strictly net cash and subject to change without notice. All shipments are forwarded at the buyer's risk f. o. b. shipping point. Parcel Post shipments are insured unless otherwise directed. A charge is made to cover the postage and insurance.

LUBRICATION

CAUTION!

The oil has been drained from the looper drive eccentric and main reservoirs before shipment and these reservoirs must be filled before starting to operate. Lubricate machine thoroughly in accordance with instructions and run slowly for several minutes to distribute the oil to the various parts. Full speed operation can then be expected without damage.

RECOMMENDED OILS

Use a straight mineral oil of a Saybolt viscosity of 200 to 250 seconds at 100° Fahrenheit in both reservoirs. This is equivalent to Union Special oil specification No. 83.

Oils conforming to specification No. 83, may also be used in the manually oiled places.

With needle bar at top of its stroke, oil holes (A & B, Fig. 1) in top of machine twice daily. Both reservoirs are filled through oil cup "C" and the supply should be replenished if required. The oil level should be checked from time to time and kept between the lines on gauge "D".

In order to determine if the oil tube from the main reservoir to the looper drive eccentric reservoir is functioning, check the oil level by tilting machine back against the rest pin and remove screw "E" (Fig. 2).

CAUTION!

Do not use a compounded oil in the reservoirs as these oils separate and froth.

Lubrication of the mechanism below the bed plate is automatically accomplished through the feed driving shaft which is tubular. Oil is introduced into the shaft at the gear end by means of an oil distributing plate (A, Fig. 3) which is secured to the large gear case cover (B) by means of two screws (C) and retaining block (D).

Should it ever become necessary to remove any of the parts from the gear case, it is imperative that the adjustment of the oil distributing plate be checked very carefully. This can be done by removing the large plug screw at right end of the gear housing and looking through the hole. The low point of the oil distributing plate must be even with or slightly below the center of the shaft (E) and just touching it. This is a very important adjustment, as the functioning of the automatic lubrication of the lower part of the machine depends upon it.

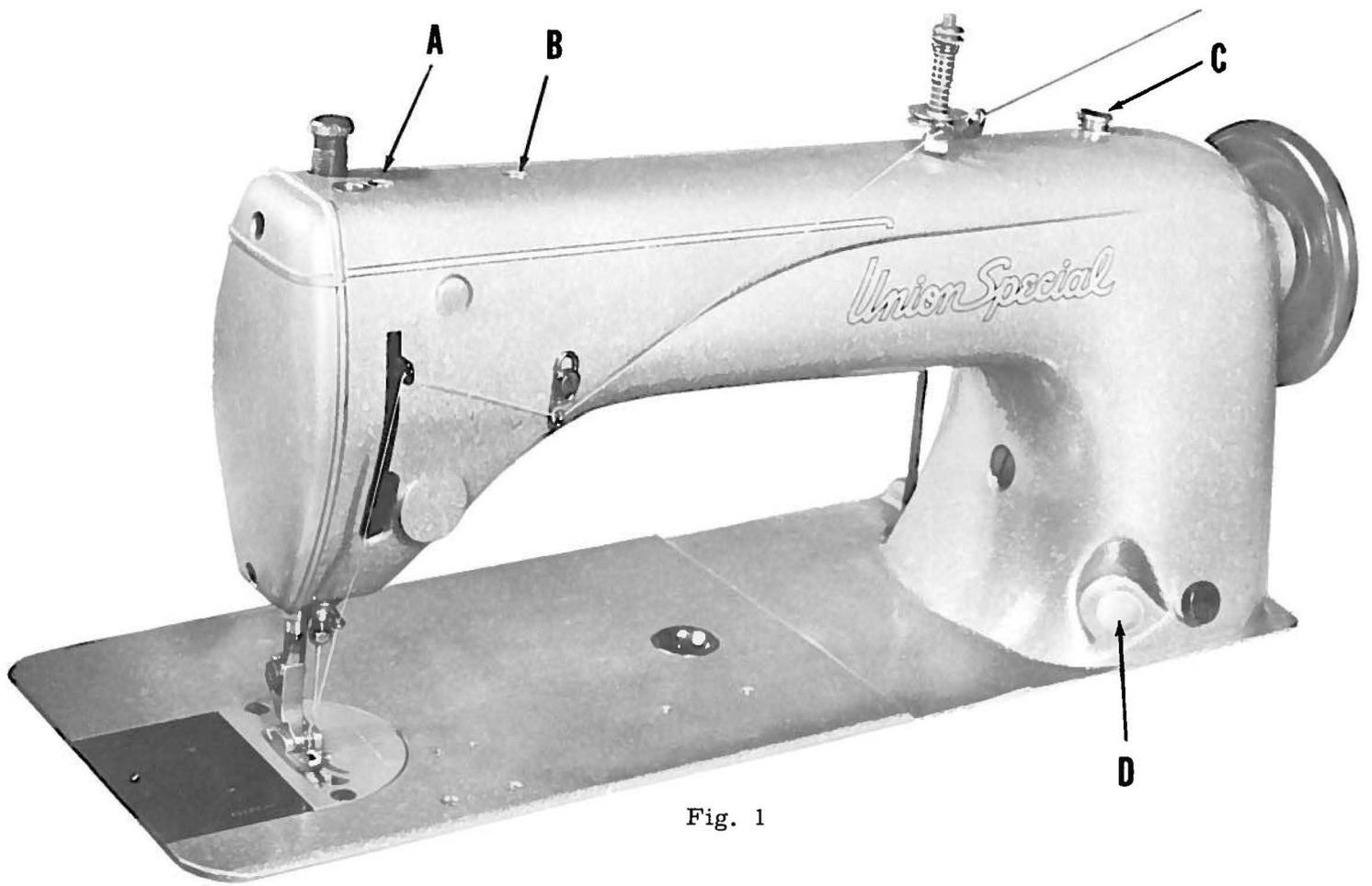


Fig. 1

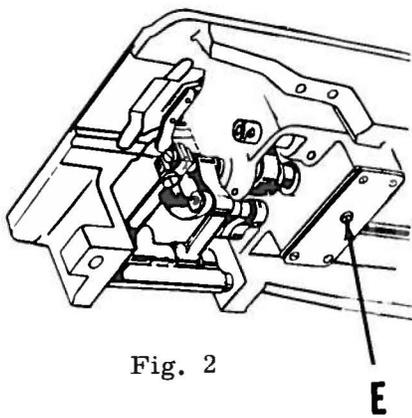


Fig. 2

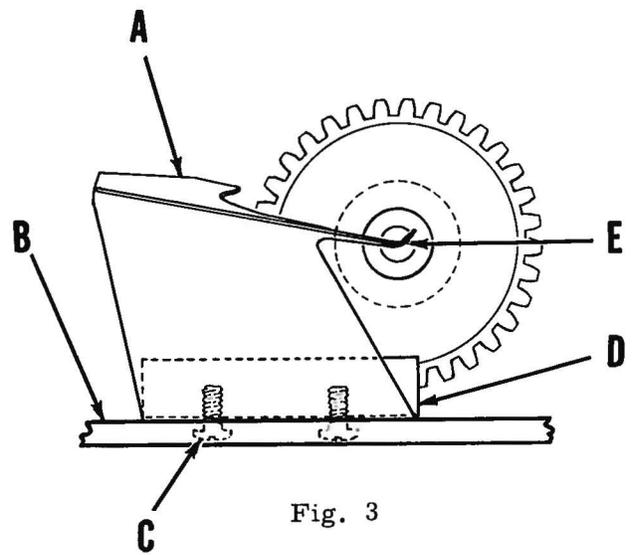


Fig. 3

The following is a numerical list of the parts used in this machine. Quantities, part numbers, and descriptions are given. Following the parts list are photographs of some of the major parts.

Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	G26	Screw for 61303 E	1	719	Set Screw for 61437 C	1	22845 D	Stud for 61434 (15037 A)
4	30-56 Blk.	Wood Plug for 61132	1	753	Tape Spool Support Axle Cone for 61100 C (22576)	1	22845 G	Screw for 61449 E
1	50-552 Blk.	Plug for 61132	2	6990	Spring for 61120 A	1	22874 F	Screw for 61468 (9937)
1	50-558 Blk.	Plug for bed	1	8372 A	Washer for 51758	1	22880	Spot Screw for main shaft counterweight
1	50-568 Blk.	Oil Gauge	2	8372 A	Washer for 61391 D	1	22880	Spot Screw for 61449 E
2	HA61 D	Screw for intermediate gear shaft collar, right	1	9937	Nut for 22874 F	2	22884	Screw for main shaft gear
2	HA61 D	Screw for intermediate gear shaft collar, left	1	15037 A	Nut for 22845 D	2	22884	Screw for feed drive shaft gear
1	77	Screw for presser bar guide	1	15872 F	Spring for foot lifter lever	2	22884	Screw for feed drive shaft collar
2	88	Screw for looper shaft collar	2	21114	Tape Spool Disc for 61100 C	1	22884	Screw for 61466 A
1	88	Screw for 161	1	21114 W	Tape Spool Pin for 61100 C (258 A)	1	22890	Screw for 61267
1	88	Screw for 61438 C	1	21171 R	Tape Reel Assembly for 61100 C	1	22892	Screw for 61367
1	88 D	Screw for feed dog holder support	1	21171 S	Tape Reel Support for 61100 C (22581)	1	22892	Screw for presser bar connection
1	89	Screw for feed bar	1	21171 U	Tape Tension Guide for 61100 C (22858 C)	2	22894 C	Screw for looper holder
2	90	Screw for 61141 G	1	21171 V	Tape Tension Guide Bracket for 61100 C (22585 A)	2	22894 E	Screw for 61236 G
2	90	Screw for 61336 Y	2	21171 W	Tape Guide Wire for 61100 C (22585 A)	2	22894 V	Screw for main shaft counterweight
1	91	Looper Set Screw	1	21177 A	Tape Reel Tension Spring for 61100 C	1	29126 BV	Looper Drive Eccentric Assembly for 61100 A, 61100 C
2	91 A	Screw for 61173	1	22528	Screw for 61439	1	29126 CN	Looper Drive Eccentric Assembly for 61100 B
1	93 A	Screw for presser bar guide	1	22539 D	Plug Screw for base	1	29126 DU	Feed Drive Eccentric Assembly
1	93 A	Screw for 61246 A	1	22562 A	Screw for needle bar connection stud	1	29475 K	Bed Slide Assembly
1	95	Screw for stitch length indicator	3	22564 B	Screw for timing collar 61437 A	1	39151	Needle Clamp Nut
1	96	Spot Screw for stitch length indicator	2	22569 B	Screw for head cover	1	41064 B	Looper Drive Shaft
1	96	Spot Screw for 61237	1	22570 A	Screw for 51758	1	43217	Needle Bar
1	96	Spot Screw for 61137 B	4	22570 A	Screw for 61282 A	1	51236 A	Hinge Pin for 61285 G (22768)
1	96 A	Screw for 61141	6	22570 A	Screw for 61382 J	1	51242 M	Washer for 22802 A
1	98	Set Screw for 61237	2	22570 A	Screw for 61394 Q	1	51292 A	Tension Post Ferrule
1	98	Set Screw for 61137 B	1	22570 B	Screw for main shaft counterweight	1	51292 D	Tension Thread Eyelet
1	107	Tension Post Ferrule	3	22574	Screw for 61321 J	1	51430 F	Nut for 22840 A on 61120 C
1	108	Tension Post Nut	1	22576	Screw for 753	1	51491 C	Thread Guide
2	109	Tension Disc	2	22581	Screw for 21171 S	1	51758	Frame Needle Thread Eyelet (8372 A, 22570 A)
1	110-0	Tension Spring	1	22585	Screw for 61151	1	51930	Spring for 61120
1	161	Collar for 61445	1	22585 A	Screw for 21171 V, 21171 W	2	52782 C	Stud Screw for head cover on 61100 C
2	258 A	Nut for 21114 W, on 61100 C	1	22585 C	Screw for 21171 U	1	61102	Bed Slide
2	376	Screw for throat plate	2	22596 D	Adjusting Screw for 61391 D	1	61105	Feed Dog (22768)
4	531	Screw for stitch regulating shaft collar	1	22597 A	Screw for 61445	1	61108 A	Looper, marked "CV" (91)
1	652 B-20	Lock Washer for lifter lever stud	1	22597 A	Screw for 62262	1	61120	Presser Foot for 61100 A (22775)
1	660-142	Spring Cotter Pin for 61368 A	1	22647 K-24	Thumb Screw for 21177 A	1	61120 A	Presser Foot for 61100 B (22775)
2	660-184	Oil Tube Sleeve for 61193	1	22712 F	Screw for 61368 F	1	61120 C	Presser Foot for 61100 C (22775)
2	660-190	Oil Tube Coupling Nut for 61193	1	22730	Plug Screw for 61282 A (660-257)	1	61124-068	Throat Plate (376)
1	660-226	Needle Bearing for 29192 DU	1	22743	Plug Screw for 61132	1	61130	Shank for presser foot 61120
1	660-257	Gasket for 22730	1	22757 C	Screw for 61255 H	1	61130	Shank for presser foot 61120 A
2	666-20	Oil Wick for oil tubes 61293, 61393 B	1	22758 B	Screw for 61267	1	61130 A	Bottom for 61120
1	666-104	Oil Wick for main shaft bushing housing	1	22758 B	Screw for 61367	1	61130 B	Bottom, right, for 61120 A (22799 U)
2	668-25	Steel Insert for tension thread eyelet	2	22768	Screw for feed dog	1	61130 C	Bottom, left, for 61120 A (22799 U)
2	668-29	Locking Ring for 668-25	1	22768	Screw for 51236 A	1	61130 D	Plunger, right, for 61120 A
			1	22775	Screw for presser foot	1	61130 E	Plunger, left, for 61120 A
			1	22775 A	Screw for feed dog holder support	1	61130 F	Equalizer, for 61120 A (22799 N)
			1	22799 M	Hand Lifter Screw Pin			
			1	22799 N	Screw for 61130 F			
			2	22799 U	Hinge Screw for presser foot 61120 A			
			1	22802 A	Screw for 61449 F			
			1	22817 A	Stud for 61468			
			1	22840 A	Adjusting Screw for presser foot 61120 C			

Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	61130 G	Bottom for 61120 C	1	61263	Bushing for feed driving shaft	1	61394 P	Housing Cover Oil Distributing Plate
1	61132	Feed Driving Shaft (22743)	1	61264	Intermediate Gear Shaft Collar, right (HA61 D)	1	61394 Q	Oil Distributing Plate Retaining Block (22570 A)
1	61132 C	Feed Driving Shaft Oil Retaining Bushing, left	1	61264 A	Intermediate Gear Shaft Collar, left (HA61 D)	1	61394 R	Gasket for 61394 Q
1	61137	Feed Driving Eccentric	1	61265	Hand Lifter (22799 M)	1	61394 AE	Oil Cup for filling main reservoir
1	61137 B	Looper Driving Eccentric for 61100 B (96, 98)	1	61267	Lifter Lever Link for 61100 A, 61100 C (22758 B, 22892)	1	61421	Handwheel Assembly for round or No. 1 "V" belt
1	61141	Looper Shaft Bushing (96 A)	1	61267 G	Spring Pin for 15872 F	1	61421 A	Pulley Hub
1	61141 G	Looper Drive Link (90)	1	61282 A	Housing Cover, left (22570 A, 22730)	1	61432 B	Feed Driving Shaft Bushing, right
1	61141 R	Looper Holder (91, 22894 C)	1	61282 D	Gasket for 61382 J	1	61432 C	Feed Driving Shaft Bushing, left
1	61149	Stitch Length Indicator for 61100 B (95, 96)	1	61282 E	Gasket for 61282 A	1	61432 D	Feed Driving Shaft Oil Retaining Bushing, right
1	61149 A	Stitch Length Indicator for 61100 A, 61100 C (95, 96)	1	61285 G	Looper Driving Eccentric Strap	1	61434	Feed Bar (88 D, 89, 22845 D)
1	61149 G	Stitch Regulating Eccentric	2	61293	Oil Tube for needle bar driving link	1	61434 G	Washer for 61434
1	61149 H	Friction Disc for stitch regulating eccentric	1	61293 N	Plug for inside of arm	1	61437 A	Stitch Regulating Eccentric Timing Collar (22564 B)
1	61151	Take-up Eyelet (22585)	1	61293 U	Oil Tube Coupling Plug	1	61437 B	Stitch Regulating Eccentric Pivot Pin
1	61152	Crank Pin for 61100 B	1	61303 E	Edge Guide for 61100 A, 61100 B(G26)	1	61437 C	Stitch Regulating Eccentric Housing (719)
1	61154	Needle Bar Bushing, lower	1	61321 J	Handwheel for 61421 (22574)	1	61438 C	Feed Driving Eccentric Connecting Rod (88)
1	61158	Presser Bar Connection for 61100 B (22892)	1	61321 L	Washer for handwheel	1	61439	Feed Dog Holder (22528)
1	61170	Needle Thread Guide	1	61322 B	Main Shaft Shank for 61120	1	61439 A	Feed Dog Holder Support (88 D, 22775 A)
1	61173	Bed Slide Spring (91 A)	1	61330 B-31	Hinge Pin for presser foot 61120 C	1	61445	Stitch Regulating Plunger (22597 A)
2	61175	Machine Hinge Stud	1	61330 B-35	Hinge Pin for 61120	1	61447	Stitch Regulating Plunger Lever Spring
1	61193	Oil Tube for feed driving eccentric assembly	1	61330 AH	Shank for 61120 C	1	61449 B	Spring for 61149 G
2	61193 A	Oil Tube Coupling	2	61336 U	Feed Rocker Shaft Bushing	1	61449 E	Stitch Regulating Pawl Collar (22845 G, 22880)
1	61233 N	Feed Lifter Link	1	61336 Y	Feed Rocker Oil Wick (90)	1	61449 F	Stitch Regulating Pawl (22802 A, 51242 M)
2	61235	Feed Bar Shaft	1	61342	Looper Shaft Collar (88)	1	61449 H	Stitch Length Indicator Insert
1	61236	Feed Rocker	1	61348 A	Stitch Regulating Shaft	1	61457	Presser Bar
1	61236 G	Feed Rocker Shaft (22894 E)	19	61351 K	Needle Bearing Roller	1	61457 B	Presser Spring Regulator
1	61237	Looper Driving Eccentric for 61100 A, 61100 C (96, 98)	1	61356	Presser Spring	1	61457 C	Presser Bar Bushing, lower
1	61245 G	Stitch Regulating Plunger Binding Insert	1	61360	Main Shaft Driving Gear (22884)	1	61458	Presser Bar Connection for 61100 A, 61100 C (22892)
1	61246 A	Stitch Regulating Plunger Lever (93 A)	1	61366 C	Feed Driving Shaft Collar (22884)	1	61459 A	Presser Bar Guide (77, 93 A)
2	61248 H	Stitch Regulating Shaft Collar (531)	1	61367	Lifter Lever Extension Stud (652 B-20)	1	61466 A	Foot Lifter Lever (22890)
1	61252 J	Crank Pin for 61100 A, 61100 C	1	61368	Lifter Lever Link for 61100 B (22758 B, 22892)	1	61468	Lifter Lever Bell Crank (22817 A, 22874 F)
1	61254	Needle Bar Bushing, upper	1	61368 A	Lifter Lever Connecting Rod, complete (660-142)	1	61490	Main Shaft Bushing, right
1	61255	Needle Bar Connecting Stud (22562 A)	1	61368 F	Foot Lifter Ball Crank Roller (22712 F)	1	61490 A	Main Shaft Bush., left
1	61255 H	Needle Bar Link (22757 C)	1	B61382 H	Head Cover (22569 B)	1	62262	Intermediate Gear Shaft (22597 A)
1	61256 G	Presser Spring Washer	1	61382 J	Housing Cover, right (22570 A)	1	81292	Tension Post
1	61260 A	Feed Driving Shaft Gear (22884)	1	61391 D	Main Shaft Counterweight (22570 B, 22596 D, 22880, 22894 V)	1		
1	61261 A	Feed Driving Shaft Intermediate Gear	1	61393 B	Oil Tube for left main bearing	1		

NOTE: Numbers in parenthesis following parts' description indicate the screws, nuts, etc. used to attach or hold these parts.

91-
22894C(2)
61141R
61342
88(2)
41064B

51430F
22840R

61120C

61120

61120A

61108A

61303E

626

61124-068

376(2)

22768(2)

61105

61439

22528

22570A (2)

61394Q

61394R

61394P

22539D

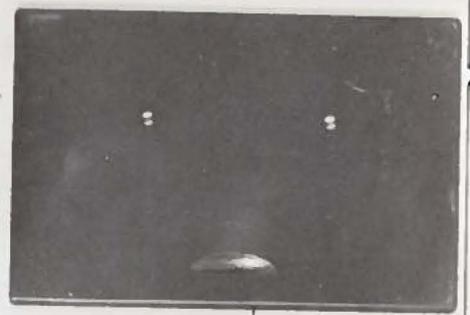
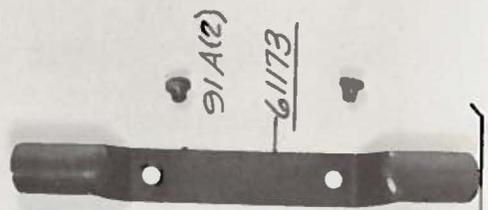
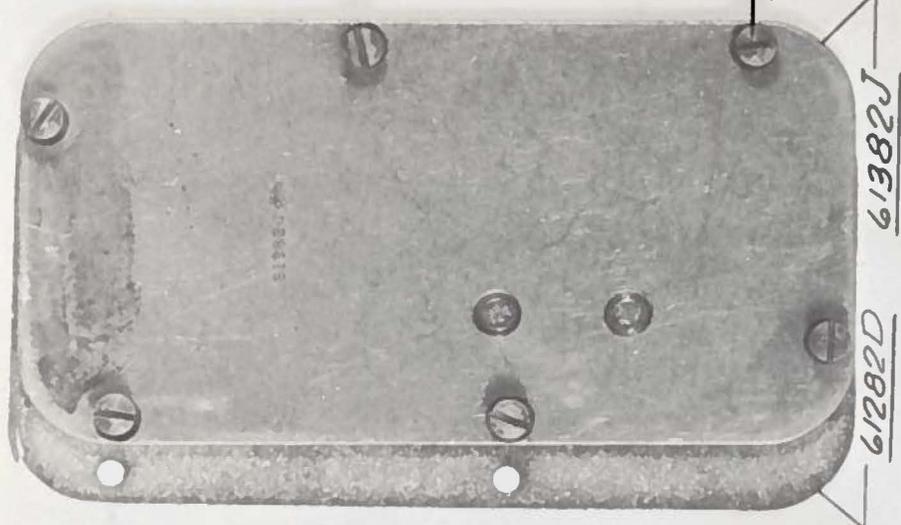
22570A (6)

22570A (4)

22730

61282A

61282E



22569B (2)



B61382H



FINEST QUALITY

Union Special®

LEWIS and COLUMBIA

INDUSTRIAL SEWING MACHINES



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†Handle Union Special and Columbia only.

‡Handle Lewis and Columbia only.

All others handle Union Special, Lewis and Columbia with certain exceptions.

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- KANSAS 66208, KANSAS CITY (PRAIRIE VILLAGE) 7351 Rosewood, Cleo C. Smith, Tel. HE 2-1705.
- KENTUCKY 40207, LOUISVILLE, P.O. Box 7261, Raymond E. Hinton, Tel. 587-0042.
- LOUISIANA 70458, NEW ORLEANS (SLIDELL) 275 Palm Springs Drive, Duane Bunger, Tel. 504/643-2484.
- MARYLAND 21215, BALTIMORE, P.O. Box 2505, Ralph B. Foster, Tel. 727-8499.
- †MARYLAND 21204, BALTIMORE, J. Dashew, Inc., 417 W. Baltimore St., Tel. LErxington 9-1838.
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